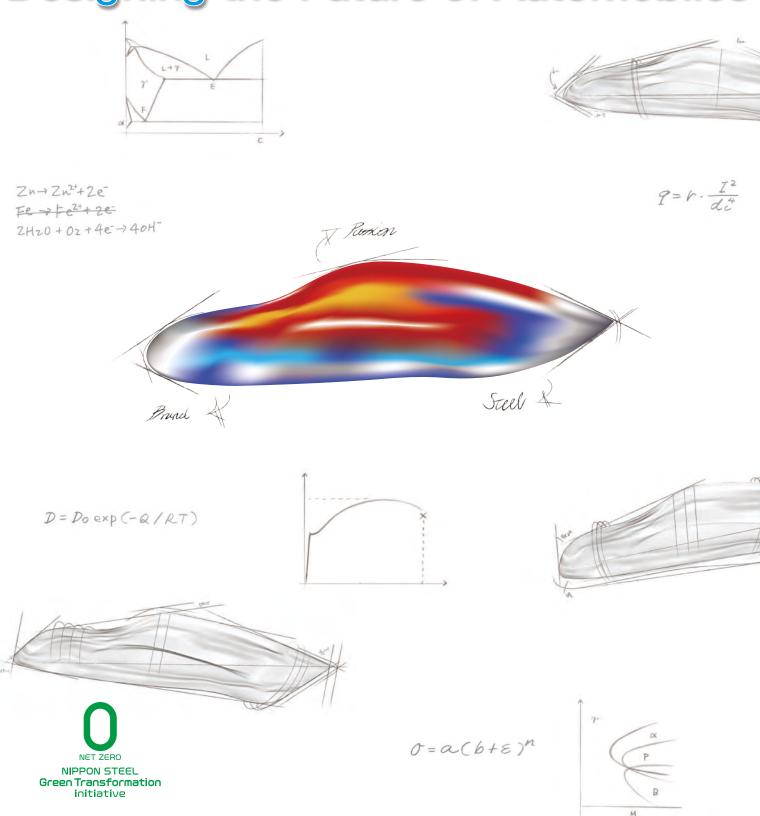


Products/Solutions Designing the Future of Automobiles



Our Mission Designing the Future of Automobiles

Today, we live in an era of dramatic changes, and the world of Automobiles is not an exception. As new ideas such as Connected, Autonomous, Sharing, and Electric arise in the world, we wonder how we can continuously contribute to this evolving automotive industry.

Steel is a material with infinite possibilities.

NSC is committed to maximize its potential and

structure design and manufacturing processes.

contributes to the realization of a carbon neutral society.

NSC provides comprehensive solutions suitable for Automobiles of the new era, by evolving not only the material itself, but also its related technologies for

It is our mission to become a partner who envisions and co-designs every possible future around Automobiles, even the life style of passengers, streetscapes, and the global environment.

Designing future Automobiles with advanced ultimate steel materials, unique parts structure and parts production technology solutions provided by the expert in material manufacturing.





Achieving 30% weight reduction

Model car display example



Comfort

Nippon Steel developed a concept of future Automobiles by using advanced steel materials and solution technology, and manufactured conceptual parts that are assembled to build a model car named *NSafe™-AutoConcept*.





Quiet • Low-vibration | Weight reduction | Compact

Nitriding Steel for Gear

Nitriding Steel for Transmission Gear with Lower Heat-Treatment Distortion and High Durability.



Weight reduction | Compact

Steels for High Strength Fastener

High Strength Fastener (12-16T) superior in Derayed Fracture



Weight reduction Design High Productivity

Titanium alloy for mufflers

Super-TIX[™] 10CU (NB) shows high strength and anti-oxidation resistance at elevated temperatures in addition to superior cold workability.

Higf Performance Forged Crankshaft

Compact Durability Weight reduction

Die forged Crankshaft for automobiles or light duty/large vehicles. Developing best material and crankshaft design to meet various customers' needs such as "Light Weight", "Low Noise/Vibration" o "High Strength".



Weight reduction Durability

Stainless Steel for High-temperature **Exhaust Manifold**

High temperature high strength stainless steel can reduce the hickness and the weight reduction of exhaust manifold.

> NIPPON STEEL Stainless Steel Corporatio Weight reduction | Compact | Durability



Ferritic Stainless Steel for EGR-cooler

Application of high thermal conductivity ferritic steel grades achieves efficient heat exchange and realizes downsizing of EGR

NIPPON STEEL Stainless Steel Corpora



Durability High Productivity Compact

High-carbon Steel Plate

Highly-functional high tensile strength steel with excellent formability, asion resistance and quenching quality.





Steel with excellent surface hardness and fatigue strength obtained by gas nitrocarburizing process.





High Strength Steel for Common Rail

Steel for Common Rail with High Internal Pressure Fatigue Properties that is essential to Clean Diesel.





Fuel Injection pipe corresponding to Clean Diesel

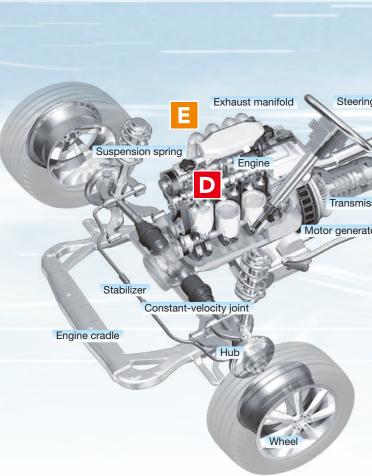
Seamless steel pipes for high pressure fuel injection corresponding to cleaner exhaust gas.



ligh fatigue strength stainless steels for gaskets

NAR-301L, HS1 and HSX, which show improved fatigue performance due to grain refinement, are applicable to gaskets of high grade engines.

NIPPON STEEL Stainless Steel Corporati





Durability Safety High Productivity

High strength, heat resistant stainless steels containing low nitrogen

NAR-AH4, which shows high strength and anti-oxidation resistance at elevated temperatures, has been being applied to exhaust parts

NIPPON STEEL Stainless Steel Corporation



High Efficiency | Weight reduction | Durability Titanium alloy for engine valves

Super-TIX[™] 523AFM shows high fatigue strength, which leads to improve response to accellation, power and fuel consumption.



Safety Weight reduction Compact

Compact & lightweight auxiliary brake contributing to safety and naintenance cost saving.



Thin Foil Metal Substrate

High reduction efficiency and high durability realized by thin foils and special brazing. Used for exhaust purification converters.



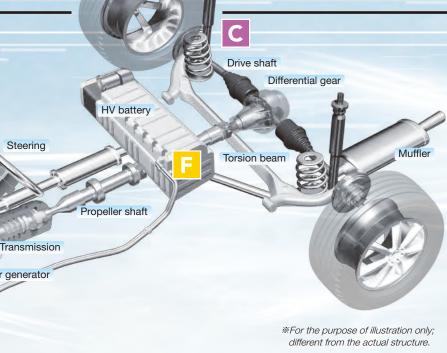
High Efficiency Durability

High Productivity



Near Net Shape Steel

Cold Forging Steel (Super Mild-Alloy, Mild-Alloy and Coarse Grain Preventing Steel) for Transmission Gear.





High Productivity Durability **Excelent Formability Stainless Steel Pipe**

Highly workable pipe made of low-distortion pipe made of highly formability stainless steel can integrate welded parts and reduce the number of parts.

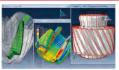
NIPPON STEEL Stainless Steel Corporatio

High Productivity Weight reduction



Plate Forging Technology

Easy manufacturing of forged parts by realizing thickening/thinning control through steel plate press processing.



High Efficiency

Simulation of heat treatment distortion

Prediction Technique of Heat-Treatment Distortion using Simulating the Shape of Carburizing Gear and its Correct Material Data.



"ESPANEX[®]" Copper Clad Laminate

High heat resistant polyimide is formed on copper foil. A flexible substrate material with excellent dimensional stability, good processability, and high reliability.

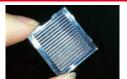
NIPPON STEEL Chemical & Material Co., Ltd.

Weight reduction Design Durability



Forged Aluminum Wheel for trucks and buses "Tough Bright"

improve fuel efficiency by weight saving, tough and stable quality, the most briliance aluminum wheel for truck and buses.



Durability | Weight reduction | High Productivity "ESDRIMER®" Optical Clear Resin for Lens

Thermosetting/Photosensitive transparent resin for lenses of automotive cameras and head-up displays, with excellent features moldability, heat-resistance, chemical-resistance, etc.

The photo shows a HUD fly-eye lens.

NIPPON STEEL Chemical & Material Co., Ltd High Productivity



PLM (Product Lifecycle Management) Solution

System that can effectively share/utilize all information from automotive body, parts development, designing to manufacturing preparation. Contributes to QCD.

NS Solutions Corporation

Motor

High Productivity Weight reduction

Non-magnetic stainless steel

NAR-305G is not magnetized after deep drawing, which is applicable to cases of motors.

NIPPON STEEL Stainless Steel Corporation



HILITECORE™

Non-oriented electrical steel sheet that achieves a good balance between low iron loss and high magnetic flux density and can efficiently convert electric energy into mechanical energy (torque).



Durability Safety **Commercially pure nickel for negative**

High Efficiency

electrode of lithium ion batteries NAR-305G is not magnetized after deep drawing, which is applicable to cases of motors.

NIPPON STEEL Chemical & Material Co., Ltd.



Stainless Steel for Fuel-cell Separater

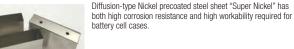
Stainless steel with low contact resistance and high corrosion esistance can be applied as a separator material for fuel cells.

NIPPON STEEL Stainless Steel Corporation



"SUPERNICEL™"

Nickel precoated steel sheets for lithium ion battery cases.





Quiet • Low-vibration | High Efficiency | Design

Pitch-based Carbon Fiber and Carbon Fiber Reinforced Plastic.

Pitch-based carbon fiber "GRANOC®", which is lighter than metal and has excellent thermal conductivity, and various Composite products with optimal properties.

NIPPON STEEL Chemical & Material Co., Ltd.

Durability Safety



Rechargeable Battery Cell Chargedischarge Inspecting Technology

Provides the inspection line of HV and electric vehicle battery cells and evaluation equipment for development.

> NIPPON STEEL TEXENG. CO., LTD. Safety Weight reduction Compact



Stainless Steel Foils for LIB Current Collectors

The high strength (TS≧900) and the ultra-thin thickness (≤0.010mm) make high capacity and secure batteries possible. and lengthen battery life. Can be used for both cathodes and

NIPPON STEEL Chemical & Material Co., Ltd.



Fast Charging Technology

Provides fast chargers for electric vehicles.

Durability Safety High Efficiency

NIPPON STEEL TEXENG. CO., LTD.

Advanced Products/Technologies that Support Future Car Bodies



Highly-lubricating L-treated Steel Sheet

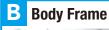
The range of forming has been extremely improved by adding a highly-lubricating quality. Contributes to the application of difficult--formed parts

Durability High Productivity

Weight reduction Safety

SuperDyma[™], ZAM[™] - EX

Excellent corrosion resistance both on flat surfaces and on cut-end allows eliminating post-painting.





Ultra High Tensile Strength Steel with Good Formability

980TRIP CR/GA, 980DP CR/GA,

1180TRIP CR/GA, 1180DP CR/GA, 1310DP CR, 1470DP CR TS≥980MPa High strength steel for framework of automotive

body with high formability

after axial crush deformation



Conventional High High strength steel Tensile Strength Steel sheet for energy

Ultra high strength steel sheet for energy absorption structures

Ultra high strength steel sheets (TS≥980MPa) suitable for crush parts of body structure with excellent energy absorption

Weight reduction Safety

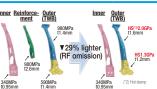
Weight reduction Safety



Steel Sheets for Hot Stamping

•1500MPa HR •1500 ~ 2000MPa CR/GA/AI Coated

Hot stamp process shows excellent accuracy by lower forming load at stamping, and achieves a strength of more than TS1500 after the quenching process.



Weight reduction | Safety

Tailored welded blank of aluminum coated steel sheet for hot stamping

Achieved high joint strength of the weld metal with our originally developed technology to avoid the joint strength deterioration caused by entering of aluminum into the weld metal.

Weight reduction High Productivity



Free Bend Sheet Forming Technology (NSafe™ - FORM series)

Group of methods that allow forming of ultra high tensile strength steel to be done with conventional press machines.

Low pressing load, high yield, etc. realized by bending and special dies.

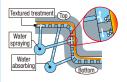




Continuous Flange Forming Technology

Method that allows continuous flange forming of the edges of parts to be done even with high tensile materials

Weight reduction High Productivity High Efficiency



Rapid Cooling Technology for Hot Stamping

(NSafe™ - FORM series)

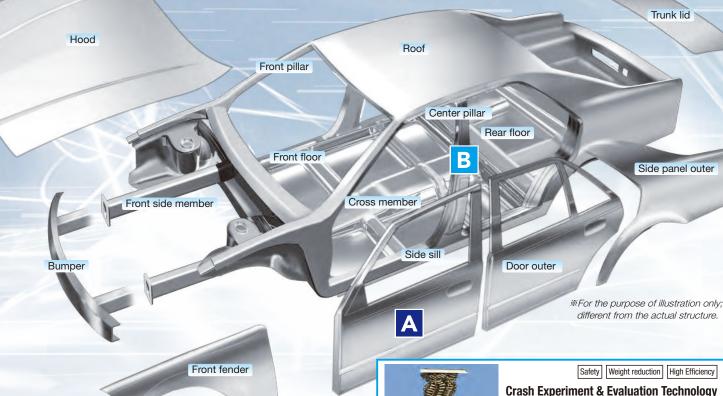
(Direct water quenching technology)

Method that shortens the amount of time needed for tempering by flushing water between the die surface and steel sheet by directly cooling the steel sheet with water.

Weight reduction Safety

Spot Welding Analysis Technology

Analysis technology that can predict with high precision from nugget formation to expulsion based on the abundant material data and original analysis model.



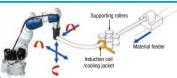


(photo: cross section view of arc/spot

welded part)

Welding Technology for Ultra High **Tensile Steel Sheets**

Respective welding methods (spot, arc, laser, etc.) and welding requirements of high tensile materials based on our wealth of knowledge are proposed that meet the needs of our customers



Weight reduction | Compact | Safety

Weight reduction Safety Durability

3DQ Technology

Technology that attains high tensile strength and a 3D shape through simultaneous processing of heating, bending and quenching.



Weight reduction Safety **High-performance**

TWB Processing Equipment TWB processing equipment that realizes the world's best high

productivity and high quality.

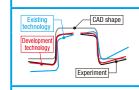
NIPPON STEEL TEXENG. CO., LTD.

Weight reduction Safety

Hot Stamping, 3DQ Parts Manufacturing Equipment

Parts manufacturing equipment that utilizes hot stamping and 3DQ technology.

NIPPON STEEL TEXENG, CO., LTD.



High-precision Forming Analysis Technology

| Weight reduction | High Productivity | High Efficiency

High-precision forming analysis technology realized by predicting springback, cracks on the edges, surface strain, etc. through analysis based on accurate material characteristic data



High-precision Crash Analysis Technology

High-precision crash analysis technology realized by using both accurate erial characteristic data and the company's original fracture (base material, spot welding) predicting model "NSafe™-SPOT/ MAT."



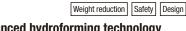
Crash experiment and evaluation technology of the parts, module structure and actual vehicle realized by doing drop-off tests, horizontal crash tests and pre-crash analysis.



Quiet • Low-vibration | Weight reduction | High Efficiency

Actual Stiffness Measuring & Evaluation Technology

Torsional stiffness of actual vehicles and BIW can be measured by



Advanced hydroforming technology

Widely applicable processing technology such as high pipe expansion, and simultaneous processing of fastening parts.



High Tensile Strength Steel with High- λ HR 780 λ , 980 λ , CR 980 λ , Hot original sheet GA 780 λ

Weight reduction Durability Safety

High tensile strength steel with excellent formability that has greatly improved the hole-expanding characteristic (burring capability).



High Tensile Strength Steel for Good Design Wheels HR 590DP. 780DF

Hot-rolled high tensile strength steel with a high design quality that has excellent fatigue-resistant property and press formability.



Durability Weight reduction Compact **Steel for High Strength Suspension spring**

High Strength Steel for Suspention Spring with both High Delayed Fracture Resistance and High Fatigue Strength.



High Strength Wire rod for Steel Tire Cord Wire Rod for Ultrafine Wire Drawing and Stranded with High Quality of Inclusion, Segrigation and Surface.



Weight reduction Durability

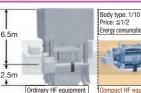
High durability crushed-tube torsion beam Achieves excellent fatigue characteristics, weight reduction and cost performance with a closed cross-section structure.



Weight reduction Durability

Steel Tube for Hollow Stabilizer.

Thick-Walled and High-Strength Steel Tube of Excellent Fatigue



High Productivity

Compact HF Equipment Compact hydroforming equipment that saves resources and space

NIPPON STEEL TEXENG. CO., LTD.

Weight reduction | Compact



High Strength Steel with Electric Induction Hardening

High Strength and High Torsional Strength Steel for CVJ outer race

High Productivity

Safety



Super Forge Steel

Cold Forging Steel with High Workability for Suspension Parts, CVJ outer race and Shafts.



Airbag inflator tubes

Seamless steel tubes for airbag inflator of side impact collision. with high dimensional accuracy, high strength and good toughness by induction hardening.



High Strength Micro Alloying Steel High Strength Micro Alloying Steel for Hot Forging, Crankshaft, Connecting Rod, Suspention System and so on.



High Productivity | Weight reduction | Compact

High Strength Steel for Connecting Rod High Strength Steel for Connecting Rod with both High Strength and Fracture Splitting Ability by Controlling Precipitation Metallurgy.



Gear application).

ConsumptionTorque Converter Spring Wire Rod for Low Fuel Consumption Torque Converter Spring with

Durability Weight reduction Compact

Durability





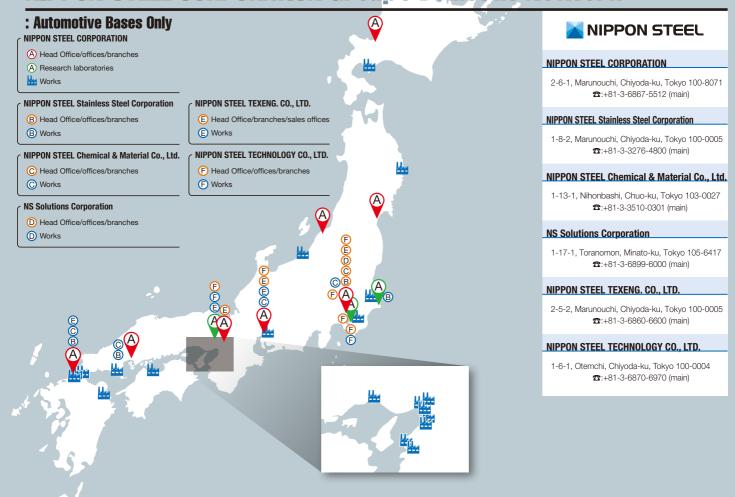
High Strength Steel for Gear Optimum Steel for Gear with High Pitting Resistance (for



High Strength Steel for CVT Pulley

High Strength Steel for CVT Pulley and Sheave with Wear istance and High Pitting Resistance.

NIPPON STEEL CORPORATION Group's Domestic Network



NIPPON STEEL CORPORATION Group's Overseas Network

Nippon Steel Pipe India

Vietnam Steel Products

Indonesia

CHINA STEEL AND NIPPON STEEL VIETNAM JOINT STOCK Company

Indonesia Nippon Steel Pipe

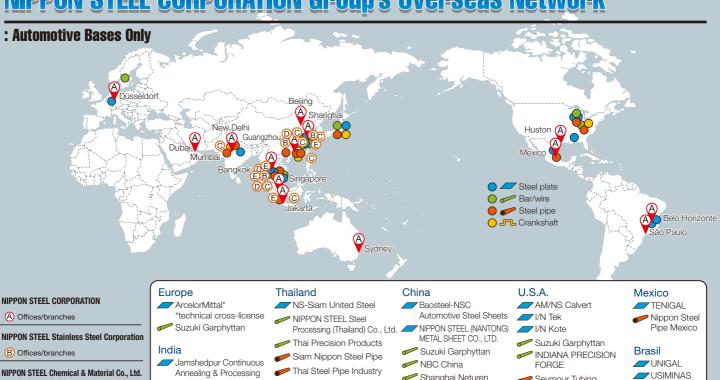
NIPPON STEEL SYNERGY

PT KRAKATAU

ANS Steel Tubes Limited

SMI-Amtek Crankshaft

Vietnam



Shanghai Neturen

Guangzhou You-Ri

Automotive Parts

Automotive Parts

HUIZHOU NIPPON STEEL

FORGING CO., LTD.

Wuxi NSP Automotive Parts

Guangzhou Asahi-Ns-Mit

Seymour Tubing

Tubina LLC

Nisshin Automotive

International Crankshaft

NIPPON STEEL TEXENG. CO., LTD. (E) Group Companies

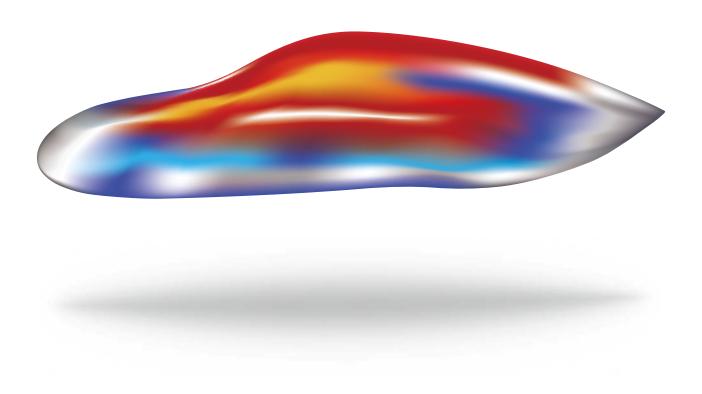
(C) Offices/branches

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NS Solutions Corporation



www.nipponsteel.com



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